



Ceramics
Speedball®



BY KEVIN SNIPES
created with
Speedball Underglazes

Speedball[®] Ceramics

Speedball has spent nearly two decades dedicated to providing ceramic artists of all ages and skill levels with an impressive range of high-quality products at an accessible price. We continue to enhance our offerings to be able to better serve this segment of our artistic community, with all our new product innovation shaped by our artist-led philosophies. This approach is apparent in the suite of ceramic products we manufacture and whether it's our pottery wheels, our tools & accessories or our leading underglazes & glazes, Speedball Ceramics is the ultimate combination of performance and value.



Pottery is the process of forming vessels or sculptural objects from clay or other ceramic materials which are fired at high temperatures to give them a hard, durable form. Major types include earthenware, stoneware and porcelain.

Glaze is a coating that is applied to ceramic ware to make it more durable, waterproof, and visually appealing. Glaze is made up of a mixture of minerals and chemicals that are combined with water to create a liquid that can be applied to the ceramic surface through brushing, spraying, or dipping.

After glaze is applied to pottery, it is then fired in a kiln at high temperatures. The heat causes a chemical reaction in the glaze, causing it to melt and fuse to the surface of the pottery. As the glaze cools, it hardens and forms a protective layer over the ceramic piece.

Speedball makes 3 different types of glazes:



MID-FIRE™ GLAZE

- Beginner to Expert
- Firing Range : Cone 5|6
- Mottling and Reduction-like effects with one glaze
- Recommended application on Cone 04 bisque
- All colors lead-free + dinnerware safe*



UNDERGLAZE

- Beginner to Expert
- Firing Range : Cone 05-10
- Use Speedball Clear Earthenware or Stoneware Clear Glaze
- Recommended for greenware or bisque
- All colors lead-free + dinnerware safe*



EARTHENWARE

- Beginner to Expert
- Firing Range : Cone 05|06
- Recommended application on Cone 04 bisque
- All colors lead-free + dinnerware safe*

Underglazes vs Glazes? The difference is that underglaze fires matte and is not sealed unless a clear glaze is applied, and acts similar to a paint. Glazes will melt and seal the piece without the use of a clear glaze.

**when used and fired as recommended*



CERAMIC GLAZES



MID-FIRE™ GLAZES

Created in collaboration with ceramic artist Nancy Sowder, Mid-Fire Glaze is available in an array of nature-inspired colors that yield gorgeous mottling effects and a reduction-like look when fired at Cone 5-6 in an oxidation kiln.

No matter your skill level, you'll find it easy to achieve dazzling results with a single glaze—or layer multiple colors for nuanced depth and variegated textures. These glazes provide a durable finish for dinnerware and other pieces intended for everyday use.

Available in (30) colors in 16oz (473ml) jars. Lead-free and dinnerware-safe when used and fired as recommended.



BLACKENED COPPER +
BASQUE GREEN
on Laguna B-Mix to
Cone 6

BY MEGAN SHAWKEY
created with Mid-Fire Glazes
(Blackened Copper + Basque
Green)



MEET THE ARTIST Nancy Sowder

Richmond-based ceramic artist, Nancy Sowder, is the brilliant formulator behind the colors included in the Speedball Mid-Fire line. Despite her focus on sculpture in both undergraduate and graduate school, Nancy has found creating functional pieces allows her to express her life-long passion for design and color, both incredibly evident in the spectacular offering she developed with Speedball Mid-Fire glazes.

16 FL OZ (473 ML) JARS – MID-FIRE™ GLAZES



Dragon Stone 002103	Sea Glass 002111	Prussian Jade 002121	Teal Agate 002104	Blue Topaz 002105	Basque Green 002112
Storyed Sage 002117	Coriander 002120	Blue Tiger's Eye 002100	Blue Moss 002106	Variegated Lapis 002110	Wisteria 002109

CERAMIC GLAZES MID-FIRE™ GLAZES

16 FL OZ (473 ML) JARS – MID-FIRE GLAZES



Lavender Mist
002107



Ethereal Blue
002123



Champagne Quartz
002119



Green Tourmaline
002128



Blackcurrant
002115



Raspberry Fizz
002130



Living Coral
002131



Orange Creamsicle
002129



Buttermilk
002118



Biscotti
002127



Blushing White
002102



Gossamer Drift
002113



Midnight Plum
002124



Nightshade
002126



Smoke
002114



Hematite
002116



Blackened Copper
002101



Jasper
002125

All colors shown are fired on Laguna B-Mix at Cone 6

PRO TIP

All test tiles are created by brushing three liberal coats or using one dip of glaze onto Cone 04 bisque



12-COLOR SAMPLER PACK

New to Mid-Fire? This set is the ideal way to introduce the beautiful range of colors into your studio at a highly affordable price! Featuring some of the line's top-selling and most versatile colors.

Set includes (1) each 4oz (118ml) glaze of the following colors: Blackened Copper, Blue Moss, Buttermilk, Champagne Quartz, Ethereal Blue, Gossamer Drift, Green Tourmaline, Jasper, Nightshade, Teal Agate, Variegated Lapis, Wisteria.

#002180

(12) 4 FL OZ | 118ML

MID-FIRE™ BULK PACK

A perfect solution for production potters, shared spaces or classroom settings, this Bulk Pack delivers leading colors and a superior value. Featuring some of the line's top-selling and most versatile colors.

Set includes (1) each 16oz (473ml) glaze of the following colors: Blackened Copper, Blue Moss, Buttermilk, Champagne Quartz, Ethereal Blue, Gossamer Drift, Green Tourmaline, Jasper, Nightshade, Teal Agate, Variegated Lapis, Wisteria.

#002185

(12) 16 FL OZ | 473ML

CERAMIC GLAZES

UNDERGLAZES



NEW FORMULA
SUPER BRUSHABLE

Ideal for detailed painting, sgraffito, watercolor effects, screen printing and air-brushing, these opaque underglazes will not move or bleed. Formulated to perform in a wide firing range from Cone 05-10, Speedball Underglazes can be used on greenware or bisque and offer unmatched vibrancy, reliability and value.

Available in (48) inter-mixable colors in both 2oz (59ml) and 16oz (473ml) sizes, all Speedball Underglazes are lead-free and dinnerware-safe when used and fired as directed. *Swatches depict color with and without clear glaze.*



2 FL OZ (59 ML) BOTTLE - UNDERGLAZES



White 001000	Cream 001001	Yellow 001002	Yellow Orange 001003	Melon 001004	Pink 001005			
Royal Blue 001006	Medium Blue 001007	Sky Blue 001008	Turquoise 001009	Aqua 001010	Chartreuse 001011	Medium Green 001012	Pine 001013	Tan 001014
Brown 001015	Black 001016	Grey 001017	Sea Blue 001018	Orange 001019	Red 001020	Burgundy 001021	Purple 001022	Violet 001023
Soft Pink 001024	Carmine 001025	Flame Red 001026	Mandarin Orange 001027	Peach 001028	Saffron Yellow 001029	Leaf Green 001030	Avocado 001031	Teal 001032
Blue Frost 001033	Amethyst 001034	Royal Purple 001035	Bubblegum 001036	Burnt Orange 001037	Caramel 001038	Charcoal 001039	Chocolate 001040	
Cool Gray 001041	Emerald 001042	Honeydew 001043	Lilac 001044	Spring Yellow 001045	Robin's Egg 001046	Sunflower 001047		

CERAMIC GLAZES

16 FL OZ (473 ML) JARS - UNDERGLAZES



NEW FORMULA
SUPER BRUSHABLE

White 001050	Cream 001051	Yellow 001052	Yellow Orange 001053	Melon 001054	Pink 001055
Royal Blue 001056	Medium Blue 001057	Sky Blue 001058	Turquoise 001059	Aqua 001060	Chartreuse 001061
Medium Green 001062	Pine 001063	Tan 001064	Brown 001065	Black 001066	Grey 001067
Sea Blue 001068	Orange 001069	Red 001070	Burgundy 001071	Purple 001072	Violet 001073
Soft Pink 001074	Carmine 001075	Flame Red 001076	Mandarin Orange 001077	Peach 001078	Saffron Yellow 001087
Leaf Green 001088	Avocado 001089	Teal 001090	Blue Frost 001091	Amethyst 001092	Royal Purple 001093
Bubblegum 001096	Burnt Orange 001097	Caramel 001098	Charcoal 001099	Chocolate 001101	Cool Gray 001102
Emerald 001103	Honeydew 001104	Lilac 001105	Spring Yellow 001106	Robin's Egg 001107	Sunflower 001108

NEW COLOR!

NEW COLOR!

NEW COLOR!

NEW COLOR!

NEW COLOR!

NEW COLOR!

NEW COLOR!

NEW COLOR!

NEW COLOR!

NEW COLOR!

NEW COLOR!

NEW COLOR!



See it in action!



SCULPTURE BY KELSEY BOWEN
Created with Speedball Underglazes

CERAMIC GLAZES UNDERGLAZE SETS

12-COLOR UNDERGLAZE PASTEL SAMPLER PACK



Test the possibilities with this softer assortment selected from the entire line.

Includes (1) each of the following in 2oz (59ml) bottles: White, Spring Yellow, Lilac, Honeydew, Blue Frost, Sky Blue, Soft Pink, Chartreuse, Melon, Amethyst, Caramel, Cream.

#001048 (12) 2 FL OZ | 59 ML

12-COLOR UNDERGLAZE NEW COLOR SAMPLER PACK



See for yourself how this assortment of Underglazes performs in your studio without breaking the bank!

Includes (1) each of the following in 2oz (59ml) bottles: Soft Pink, Carmine, Flame Red, Mandarin Orange, Peach, Saffron Yellow, Leaf Green, Avocado, Teal, Blue Frost, Amethyst, Royal Purple.

#001094 (12) 2 FL OZ | 59 ML

12-COLOR UNDERGLAZE SAMPLER PACK



Packed with some of our most popular colors in small 2oz (59ml) bottles, this pack is perfect for initial trial or traveling workshops.

Includes (1) each of the following in 2oz (59ml) bottles: White, Yellow, Pink, Royal Blue, Sky Blue, Medium Green, Brown, Black, Grey, Orange, Red, Purple.

#001085 (12) 2 FL OZ | 59 ML

NEW!



CERAMIC GLAZES

UNDERGLAZE SETS

12-COLOR UNDERGLAZE NEW COLORS DELUXE PACK



See for yourself how this assortment of Underglazes perform in your studio for multiple projects!

Includes (1) each of the following in 16oz (473ml) jars: Soft Pink, Carmine, Flame Red, Mandarin Orange, Peach, Saffron Yellow, Leaf Green, Avocado, Teal, Blue Frost, Amethyst, Royal Purple.

#001095 (12) 16 FL OZ | 473 ML

12-COLOR UNDERGLAZE PASTEL BULK PACK



Explore the possibilities these subtly smooth hues bring to any body of work.

Includes (1) each of the following in 16oz (473ml) jars: White, Spring Yellow, Lilac, Honeydew, Blue Frost, Sky Blue, Soft Pink, Chartreuse, Melon, Amethyst, Caramel, Cream.

#001109 (12) 16 FL OZ | 473 ML

12-COLOR UNDERGLAZE DELUXE SCHOOL PACK



An absolute top-seller, this bundle offers up a broad spectrum of inter-mixable colors at an unbeatable value price.

Includes (1) each of the following in 16oz (473ml) jars: White, Yellow, Pink, Royal Blue, Sky Blue, Medium Green, Brown, Black, Grey, Orange, Red, Purple.

#001080 (12) 16 FL OZ | 473 ML

6-COLOR UNDERGLAZE SCHOOL PACK



Designed to deliver the essential palette perfect for any classroom or studio.

Includes (1) each of the following in 16oz (473ml) jars: White, Yellow, Royal Blue, Black, Orange, Red.

#001079 (6) 16 FL OZ | 473 ML



NEW!

PRO TIP

Easily modify this line to suit any application and technique. Thicken for screen printing using Speedball® Transparent Base or thin with water without risk of impacting color results.



SPEEDBALL® UNDERGLAZE POSTER

Showcasing (108) total test tiles all handmade and fired in Speedball's lab, the poster accurately represents results of 36 of the 48 available colors at Cones 05, 6 and 10 both with and without the use of the appropriate Speedball clear glaze. (23.875 x 17.875in | 60 x 45cm)

#010091

Speedball UNDERGLAZE

05-10

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CERAMIC GLAZES

EARTHENWARE GLAZES



Offering artists spectacular results with brilliant colors that fire true consistently. Highly saturated colors including Red and Orange glazes that are unmatched in vibrancy. Designed for use on clays that have been bisqued to Cone 04 and fire to Cone 05-06.

Available in (24) colors in 16oz (473ml) jars. Lead-free and dinnerware-safe when used and fired as directed.



EARTHENWARE CLEAR GLAZE
Ideal for use with Speedball® Underglazes. Available in (2) sizes.
#004000 CLEAR 16 OZ | 473 ML
#004070 CLEAR 1 GALLON | 3.7 L

6-COLOR EARTHENWARE SCHOOL PACK
Packed with additional value, this bundle is the ideal introductory palette for any classroom or studio.



Includes (1) each of the following in 16oz (473ml) jars: Bright White, Yellow, Grass Green, Royal Blue, Black, Red.

#004051 (6) 16 OZ | 473 ML

12-COLOR EARTHENWARE DELUXE SCHOOL PACK



Stock your studio shelves with the top-selling colors from the Earthware line, offered at a value price.

Includes (1) each of the following in 16oz (473ml) jars: Clear, Bright White, Yellow, Chartreuse, Grass Green, Royal Blue, Purple, Pink, Grey, Black, Orange, Red.

#004052 (12) 16 OZ | 473 ML

CLEARLY SUPERIOR

Speedball Earthware + Stoneware Clears both deliver an attractive, high-gloss finish and beautiful transparency.



STONEWARE CLEAR GLAZE

Formulated for mid- to high ranges, Cone 5-10. Ideal for use with Speedball® Underglazes. Available in (2) sizes.

#002000 CLEAR 16 OZ | 473 ML
#002070 CLEAR 1 GALLON | 3.7 L





POTTERY WHEELS

Speedball pottery wheels have become the choice of artists around the world and across experience levels due to their unmatched ability to deliver professional-grade quality with superior value. Hand-assembled and tested by specialized technicians in Statesville, North Carolina, each model in this impressive line provides a consistent and quiet throwing experience and their streamlined construction makes it easy to move the wheels in shared studio spaces or for traveling demonstrations and workshops.

All wheels include (2) free bats, feature impressive warranties and are eligible for participation in Speedball's Studio Rebate Program, worth up to \$100 in additional value!



BOSS™ SERIES WHEELS (CE)

CLAY BOSS™ POTTERY WHEEL

With a .5 HP industrial motor and 100lb (45 kg) centering capacity, the Clay Boss has quickly become one of the most popular wheels on the market today. It features a polyethylene tabletop and two-part splash pan for easy cleanup. A 14in (35.6cm) wheel head and foot pedal with smooth, variable speed control (0-240 rpm). Its reversing plug allows for quick and easy changes of wheel direction, while its sophisticated load-sensing control ensures that the wheel head speed is maintained under changing loads. Each Clay Boss includes (1) each FREE 7.5in Brown (19cm) and 12in Brown (30.4cm) Brown Plastic Bat and carries a 10-year warranty.

#BOSS

\$50 STUDIO REBATE

FEATURING A
10 YEAR
WARRANTY
BOSS SERIES MODELS



See it in Action!

BY MEGAN SHAWKEY
created with Speedball Underglazes
(Melon + Yellow Orange) + Clear Glaze
at Cone 5

POTTERY WHEELS

BOSS™ SERIES WHEELS



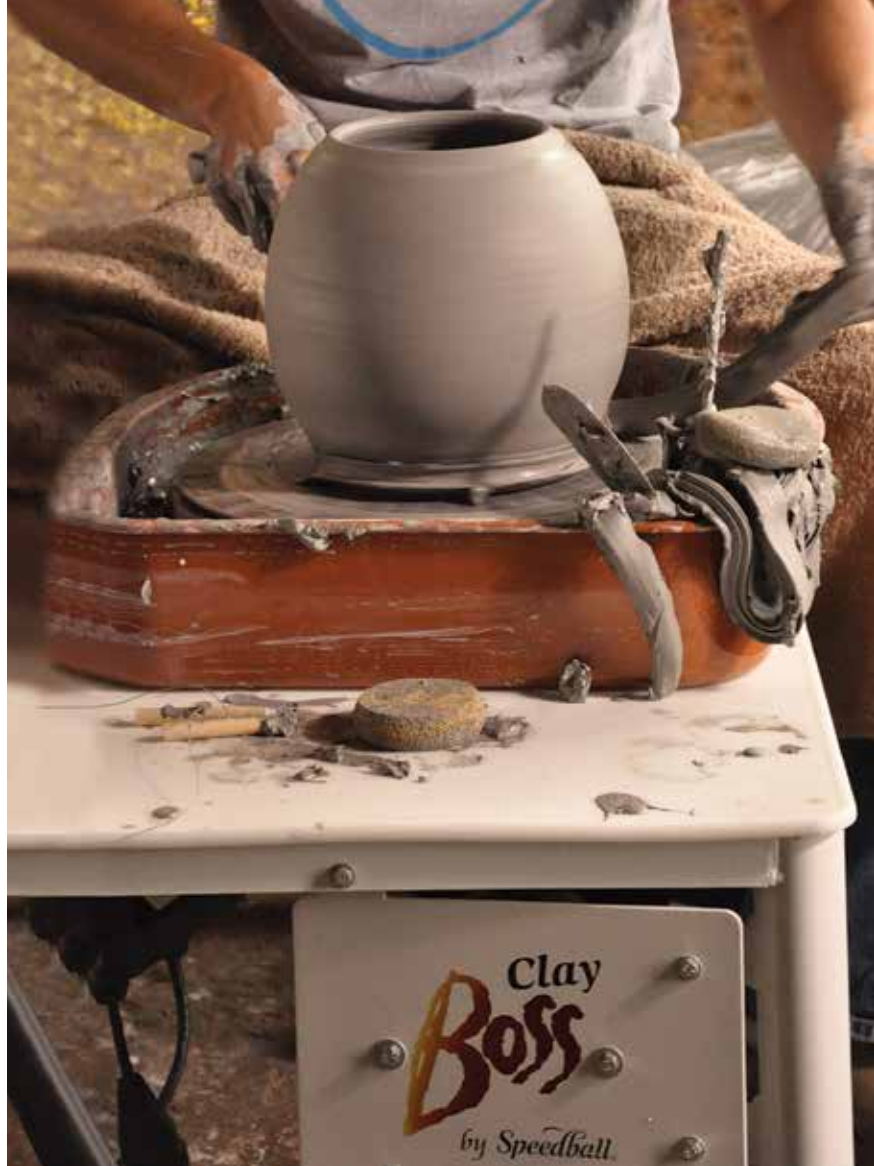
FEATURING A
10 YEAR
WARRANTY
BOSS SERIES MODELS

BIG BOSS™ POTTERY WHEEL

Ideal for potters working with large forms, Big Boss features a 1.0 peak HP rated industrial motor that runs quietly as it handles up to 175lbs (34 kg) of clay. Its 14in (35.6cm) wheel head with variable speed control (0-240 rpm) remains smooth and constant under varying loads, and the reversing plug allows for quick changes to wheel head direction.

For ease of use, Big Boss contains adjustable glide feet to allow for changes in wheel height or leveling on uneven floors. A foot pedal and a two-part splash pan gives this wheel everything it needs to take an artist's ceramic projects to the next level. Each Big Boss includes (1) each FREE 7.5in Brown (19cm) and 12in Brown (30.4cm) Plastic Bat and carries a 10-year warranty.

#BIG_BOSS **\$75 STUDIO REBATE**



BOSS ELITE™ POTTERY WHEEL

Featuring a 1.0 peak HP rated industrial motor that runs quietly and smoothly under varying loads up to 175lbs (34 kgs), the Boss Elite Pottery Wheel is a workhorse for any potter who loves to throw BIG! In addition to its 14in (35.6cm) wheel head and variable speed control (0-240 rpm), the Elite model includes a thoughtfully designed utility shelf that is the perfect place to store tools while throwing.

The Boss Elite possesses a reversing plug that allows for quick changes in wheel head direction and adjustable glide feet that make changes in wheel height or leveling on uneven floors a breeze. Also features a durable and easy to clean two-part splash pan and built-in foot pedal. Each Boss Elite includes (1) each FREE 7.5in Brown (19cm) and 12in Brown (30.4cm) Plastic Bats and carries a 10-year warranty.

#BOSS_ELITE **\$100 STUDIO REBATE**



FEATURING A
10 YEAR
WARRANTY
BOSS SERIES MODELS



SPLASH PAN
Specifically designed for Boss Series, the two-part, removable pans make cleanup a breeze.

#SPLASHPAN_CAP



UTILITY SHELF
Shelf can be adjusted to two positions and is made to fit each of the three Boss Series wheels.

#UTILITY_SHELF

POTTERY WHEELS

ARTISTA™ SERIES

ARTISTA™ POTTER'S WHEEL

Combining convenience with quality, power and capacity, this wheel has it all! This lightweight wheel's compact construction makes it portable and easy to store. Its 25lb (11.3kg) centering capacity makes this wheel a great fit for any studio or classroom. With an 11in (27.9cm) wheel head, 1/3 HP motor that runs smoothly with very little noise, variable speed hand control (0-220 rpm) and a two-part splash pan (included), the Artista leaves little to desire in performance, quality and value.

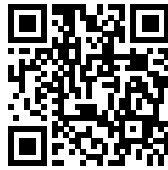
Available in right- and left-handed models, every Artista includes (1) each FREE 7.5in Brown (19cm) and 12in Brown (30.4cm) Plastic Bat and carries a 5-year warranty.

#ARTISTA STANDARD
#ARTISTAL LEFT-HANDED

\$25 STUDIO REBATE



FEATURING A
5 YEAR
WARRANTY
ARTISTA SERIES



See it in action!

SMALL BUT MIGHTY!

With a tabletop design, the Artista is great for demos or for smaller spaces.



ARTISTA™ FOOT PEDAL

Convert the Artista™ from hand-operated to foot-powered with this plug-in pedal.

#FOOTPEDALARTIST



ARTISTA™ LEG SET

Manufactured from steel, this leg set takes the Artista™ from the tabletop to a comfortable 22in (55.9cm) height from the floor for sturdy, stable seated throwing.

#STATIC_LEGS



ARTISTA™ FOLDING LEG SET

Designed to offer the ultimate portability and storage convenience, this set of foldable, aluminum legs is easily attached to the Artista for seated throwing.

#FOLDING_LEGS

BY MEGAN SHAWKEY
created with Mid-Fire Glazes
(Variegated Lapis) at Cone 6

CERAMIC TOOLS + ACCESSORIES

BOSS BASE™ BOTTOM SETTER TOOL

Developed in partnership with professional potter, Rich Brown, and inspired by tools and traditions of North Carolina production potters, the Boss Base allows for the ultimate ergonomic experience while delivering unmatched consistency and ease. Adding efficiency and precise results to any studio setting, the Boss Base will become your tool of choice to easily open your small cups, mugs or plates while ensuring a uniform bottom on every piece.

In addition, the Boss Base has proven to offer increased accessibility to throwing for potters struggling with injury and stress to hands and wrists, and instructors love the additional resource this tool provides their students, no matter the experience level. Available in (6) vibrant colors (Red, Blue, Orange, Green, Pink, Purple).



NEW!



- #RBOSS_BASE RED
- #GBOSS_BASE GREEN
- #OBOSS_BASE ORANGE
- #BBOSS_BASE BLUE
- #PUBOSS_BASE PURPLE
- #PBOSS_BASE PINK



See it in action!



MEET THE ARTIST Rich Brown

Rich Brown is a well-known and celebrated potter based in Georgia. He has participated in a number of solo and juried exhibitions around the US and is a featured speaker at industry and creative events.



CERAMIC TOOLS + ACCESSORIES

PLASTIC BATS

Our Plastic Bats offer artists and instructors the ultimate experience in convenience, organization and performance. Their Easy Lift Rim™ allows bats to be removed from the wheel head in one fluid motion, leaving pieces undisturbed. Made from injection-molded plastic, these bats are built to last, and their unique ribs add strength and durability.

Available in (9) colors, they make organizing projects for classes and studios a breeze! Designed to fit universal bat pin spacing.

#B75	7.5 IN 19 CM	SQUARE	BROWN
#BB75	7.5 IN 19 CM	SQUARE	BLUE
#BR75	7.5 IN 19 CM	SQUARE	RED
#GB75	7.5 IN 19 CM	SQUARE	GREEN
#OB75	7.5 IN 19 CM	SQUARE	ORANGE
#SB75	7.5 IN 19 CM	SQUARE	BLACK
#PB75	7.5 IN 19 CM	SQUARE	PINK
#TB75	7.5 IN 19 CM	SQUARE	TEAL
#PUB75	7.5 IN 19 CM	SQUARE	PURPLE
#B12	12 IN 30.4 CM	ROUND	BROWN
#BB12	12 IN 30.4 CM	ROUND	BLUE
#BR12	12 IN 30.4 CM	ROUND	RED
#GB12	12 IN 30.4 CM	ROUND	GREEN
#OB12	12 IN 30.4 CM	ROUND	ORANGE
#SB12	12 IN 30.4 CM	ROUND	BLACK
#PB12	12 IN 30.4 CM	ROUND	PINK
#TB12	12 IN 30.4 CM	ROUND	TEAL
#PUB12	12 IN 30.4 CM	ROUND	PURPLE
#B14	14 IN 35.5 CM	ROUND	BROWN
#BB14	14 IN 35.5 CM	ROUND	BLUE
#BR14	14 IN 35.5 CM	ROUND	RED
#GB14	14 IN 35.5 CM	ROUND	GREEN
#OB14	14 IN 35.5 CM	ROUND	ORANGE
#SB14	14 IN 35.5 CM	ROUND	BLACK
#PB14	14 IN 35.5 CM	ROUND	PINK
#TB14	14 IN 35.5 CM	ROUND	TEAL
#PUB14	14 IN 35.5 CM	ROUND	PURPLE



MEDEX® BATS

Offer the greatest durability of all wooden bats with very limited warping or chipping. This bat is an ideal alternative for potters who prefer to work on wooden bats, but who enjoy the longevity offered by plastic bat alternatives.

#MDX12	12 IN 30.4 CM
#MDX14	14 IN 35.5 CM
#MDX16	16 IN 40.6 CM



BAT PINS

Attach easily to wheel head. Holds bats firmly in place while throwing. *Imperial construction; Metric sizes not available.*

#BP



MEET THE ARTIST Ryan Durbin

"I really love the size, snug fit, and subtle flexibility of these bats. They fit nicely on a ware board when I'm throwing a batch of 15-20 bowls, spoon rests, or mugs and I can't easily lift them off the wheel while the clay is freshly thrown."



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